

Section Top Features	Open Back Pan Models								EPS Sandwich Models		Polyurethane Foamed-in-Place			Aluminum Full View	
Amarr Sectional Door Model	2000	2000I	2000S	2400	2400I	2400S	2500	2500I	1380	1000	1350	2700*	2720*	3500	3550
R-VALUE <sup>1</sup>	N/A	6.64	6.64	N/A	6.64	6.64	N/A	6.64	6.48	9.19	14.46 <sup>1A</sup>	19.4 <sup>1</sup>	19.4 <sup>1</sup>	N/A	N/A
STEEL THICKNESS (Front/Back)	20 ga	20 ga	20/25 ga	24 ga	24 ga	24/25 ga	Nominal 24 ga	Nominal 24 ga	27/27 ga	24/27 ga	27/27 ga	27/27 ga	20/27 ga	Aluminum	Aluminum
PANEL DESIGN	Deep Ribbed	Deep Ribbed	Deep Ribbed	Deep Ribbed	Deep Ribbed	Deep Ribbed	Deep Ribbed	Deep Ribbed	Flush	Pencil Groove	Pencil Groove	Pencil Groove	Flush	Stile & Rail	Stile & Rail
STEEL EMBOSSMENT	Smooth	Smooth	Smooth	Smooth	Smooth	Smooth	Smooth	Smooth	Woodgrain	Stucco	Stucco	Stucco	Stucco	Smooth	Smooth
CONSTRUCTION LAYERS	One	Two	Three	One	Two	Three	One	Two	Three	Three	Three	Three	Three	One	One
MAXIMUM STANDARD WIDTH	26'2"	26'2"	26'2"	30'2"	30'2"	30'2"	20'2"	20'2"	18'2"	24'2"	18'2"	32'2"	32'2"	12'2"	24'2"
MAXIMUM STANDARD HEIGHT	24'1"	24'1"	24'1"	24'1"	24'1"	24'1"	14'1"	14'1"	14'1"	24'1"	14'1"	24'1"	24'1"	12'1"	20'1"
MINIMUM STANDARD WIDTH	6'0	6'0	6'0	6'0	6'0	6'0	6'0	6'0	6'0	6'0	5'0	5'0	5'0	2'0	2'0
DOOR THICKNESS	2" (5.1cm)	2" (5.1cm)	2" (5.1cm)	2" (5.1cm)	2" (5.1cm)	2" (5.1cm)	2" (5.1cm)	2" (5.1cm)	1-3/8" (3.5cm)	2" (5.1cm)	1-3/8" (3.5cm)	2" (5.1cm)	2" (5.1cm)	2" (5.1cm)	2" (5.1cm)
COLORS**	WH	WH	WH	WH, CB, BG	WH, CB, BG	W,CB, BG	WH	WH	TW, AL, ST, WK	TW, CB, ST, CY	TW	TW, CB, ST, CY	WH	CA	CA,BA,BK,W, PC

\*Pass Doors are avail in the Model 2720 and 2700 \*\* WH=Commercial White, CB=Commercial Brown, BG=Commercial Black, TW=True White, CY=Commercial Gray, AL=Almond, WK=Wicker Tan, ST=Sandtone, CA=Clear Anodized, BA=Bronze Anodized, BK=Black Anodized, W=White Powder Coat, PC=Custom Powder Coat  
<sup>1</sup> Calculated door section R-value is in accordance with DASMA TDS-163. <sup>1A</sup> Based on independent laboratory test results.

Sheet Door Top Features	Mini Warehouse/Storage Sheet Doors			Commercial Sheet Doors						Colors				
Amarr Sheet Door Model	5502	5502-30	5566	5536	5601	5601HD	5652	5651	5651-DCC	Actual paint colors may vary from samples shown.				
DRUM SIZE	9.5"	9.5"	9.5"	9.5"	12"	12"	12"	12"	12"					
MAXIMUM STANDARD WIDTH	10'	10'	8'8"	12'	12'	18'	18'	20'	12'					
MAXIMUM STANDARD HEIGHT	10'	12'	12'	14'	16'	18'	20'	18'	20'					
WIND LOAD RATED	NO	YES	YES	NO	NO	NO	YES	YES	YES					
WINDLOCK TYPE	N/A	STEEL	STEEL	N/A	N/A	N/A	NYLON	STEEL	STEEL					
GUIDE DEPTH	1.6"	1.6" or 2.3"	3"	2.3"	2.3"	3"	2"	4"	4"					
GUIDE GAUGE	18 ga	18 ga	12 ga	16 ga	16 ga	12 ga	12 ga	12 ga	12 ga					
AXLE TYPE	DEAD	DEAD	DEAD	DEAD	DEAD	DEAD	DEAD	DEAD	DEAD					
LIMITED PAINT WARRANTY	25 YEARS	25 YEARS	25 YEARS	25 YEARS	25 YEARS	25 YEARS	25 YEARS	25 YEARS	25 YEARS					

Amarr Rolling Steel Doors	Door Series	Amarr Model	Curtain Gauge	Std Max Width***	Std Max Height	Warranty	Competitive Model Summary	Amarr Model	OHD Model	WD Model	Cornell Model	Cookson**
Galvanized Steel Service Door	4000	4000	22, 20, 18 ga	40'	36'	2-Years		4000	610	800 Series	ESD10	FC/JC
Stainless Steel Service Door	4000	4010	22, 20 ga	30'	24'	2-Years		4010	610	800 Series	ESD10	FC/JC
Aluminum Service Door	4000	4030	.040, .050"	30'	22'	2-Years		4030	610	800 Series	ESD10	FC/JC
Insulated Steel Service Door	4100	4100	22, 20, 18 ga	40'	36'	2-Years		4100	625	800C Series	ESD20	FCW/JCWI
Insulated Stainless Steel Service Door	4100	4110	22, 20 ga	30'	24'	2-Years		4110	625	800C Series	ESD20	FCW/JCWI
Insulated Aluminum Service Door	4100	4130	.032, .050"	20'	18'	2-Years		4130	625	800C Series	ESD20	FCW/JCWI
Galvanized Steel Service Fire Door *	4200	4200	22, 20, 18 ga	36'	24'	2-Years		4200	630	FireStar 700	ERD10	FD
Stainless Steel Service Fire Door*	4200	4210	22, 20 ga	24'	24'	2-Years		4210	630	FireStar 700C	ERD10	FD
Galvanized Steel Counter Door	4400	4400	22 ga	20'	9'	2-Years		4400	650	500 Series	ESC10	CD10
Stainless Steel Counter Door	4400	4410	22 ga	20'	9'	2-Years		4410	651	500 Series	ESC10	CD10
Aluminum Counter Door	4400	4430	.050"	20'	9'	2-Years		4430	652	500 Series	ESC10	CD10
Galvanized Steel Counter Fire Door*	4500	4500	22 ga	14'	9'	2-Years		4500	640	FireStar 540	ERC10	FD10
Stainless Steel Counter Fire Door*	4500	4510	22 ga	14'	9'	2-Years		4510	641	FireStar 550	ERC10	FD10

\*Fire Doors require OEM replacement parts to continue to meet label requirements  
 \*\*\*Maximum width can be wider than the standard listed. Call ACE for requests.  
 \*\*Cookson F=Face of Wall Mount, J=Between jamb Mount

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The ACE Team was conceived to provide DC and dealer support for custom sectional, specialty products, and the new commercial programs emerging at Amarr. The Door Centers are set up to handle the typical products and technical needs of most Amarr commercial customers. However, there are some sectional and new product applications that may require additional assistance or expertise. The ACE Team should be utilized in the following instances:

- Custom commercial applications where the BOM is not readily available or set up in the system.
- Rolling Steel program assistance when the Door Center needs "as built" drawings or assistance beyond a basic quote.
- Specialty product assistance.
- Commercial Technical questions and assistance
- Commercial CDO customer set up and assistance.
  - To qualify for factory direct, an order must be over \$7,500. Sectional bid jobs under \$7,500 will be serviced through the Door Center.
  - Rolling Steel must have at least \$15,000 on an order to ship direct to the dealer or jobsite.

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